

PolyCore™ PETG-1113 Marble
Safety Data Sheet

according to Federal Register / Vol. 89, No. 98 / Monday, May 20, 2024 / Rules and Regulations
SDS Reference Number: CSSS-TCO-010-163512
Issue date: 10/28/2024 Revision date: 10/28/2024 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form : Article
Product name : PolyCore™PETG-1113 Marble

1.2. Recommended use and restrictions on use

Use of the substance/mixture : 3D Printing Materials
Restrictions on use : Not available

1.3. Supplier

Supplier
JF Polymers(Suzhou) Co., Ltd.
No. 7-1 Xinggang East Road, Changshu City, Jiangsu Province, China.
T +86-512-52058005 - F +86-512-52096516
support@polymaker.com

1.4. Emergency telephone number

Emergency number : -

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification
Not classified

2.2. GHS Label elements, including precautionary statements

GHS US labeling
No labeling applicable

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
1,4-Benzenedicarboxylic acid,polymer with 1,4-cyclohexanedimethanol and 1,2-ethanediol	CAS-No.:25038-91-9	≥65	Not classified

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Name	Product identifier	%	GHS US classification
Glass, oxide	CAS-No.: 65997-17-3	≤30	Carc. 1B, H350
Phosphorous trichloride, reaction products with 1,1'-biphenyl and 2,4-bis (1,1-dimethylethyl)phenol	CAS-No.:119345-01-6	<0.5	Not classified

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general	: If you feel unwell, seek medical advice.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse eyes with water as a precaution. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: Dust of the product, if present, may cause respiratory irritation after an excessive inhalation exposure. Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
Symptoms/effects after skin contact	: None under normal conditions. Dust may cause irritation in skin folds or by contact in combination with tight clothing.
Symptoms/effects after eye contact	: None under normal conditions. Dust from this product may cause eye irritation.
Symptoms/effects after ingestion	: None under normal conditions.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide (CO2).
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-
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damage.

6.1.1. For non-emergency personnel

- Protective equipment : Wear recommended personal protective equipment.
- Emergency procedures : Ventilate spillage area.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
- Emergency procedures : Evacuate unnecessary personnel.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

- For containment : Using a clean shovel, put the material in a dry container and cover without compressing it.
- Methods for cleaning up : Mechanically recover the product.
- Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.
- Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment.
- Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Keep in a cool, well-ventilated place away from heat.
- Storage conditions : Keep cool. Protect from sunlight.
- Packaging materials : Store always product in container of same material as original container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

- Appropriate engineering controls : Ensure good ventilation of the work station.
- Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:
Wear recommended personal protective equipment.

Hand protection:

Protective gloves

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Eye protection:
Safety glasses
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Color	: Various colours
Odor	: Odorless
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: Not applicable
Boiling point	: No data available
Flash point	: Not applicable
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: 1.3
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Viscosity, kinematic	: Not applicable
Viscosity, dynamic	: No data available
Explosion limits	: Not applicable
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

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10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Incompatible materials. Keep away from heat and direct sunlight.

10.5. Incompatible materials

Strong acids, strong bases and oxidation agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: Not applicable
Symptoms/effects after inhalation	: Dust of the product, if present, may cause respiratory irritation after an excessive inhalation exposure. Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
Symptoms/effects after skin contact	: None under normal conditions. Dust may cause irritation in skin folds or by contact in combination with tight clothing.
Symptoms/effects after eye contact	: None under normal conditions. Dust from this product may cause eye irritation.
Symptoms/effects after ingestion	: None under normal conditions.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.
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12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

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12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Comply with applicable regulations for solid waste disposal. Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

Not regulated for transport

14.2. UN proper shipping name

Proper Shipping Name (DOT)	: Not regulated
Proper Shipping Name (TDG)	: Not regulated
Proper Shipping Name (IMDG)	: Not regulated
Proper Shipping Name (IATA)	: Not regulated

14.3. Transport hazard class(es)

DOT	
Transport hazard class(es) (DOT)	: Not regulated

TDG	
Transport hazard class(es) (TDG)	: Not regulated

IMDG	
Transport hazard class(es) (IMDG)	: Not regulated

IATA	
Transport hazard class(es) (IATA)	: Not regulated

14.4. Packing group

Packing group (DOT)	: Not regulated
Packing group (TDG)	: Not regulated
Packing group (IMDG)	: Not regulated
Packing group (IATA)	: Not regulated

14.5. Environmental hazards

Other information	: No supplementary information available.
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14.6. Special precautions for user

DOT	
Not regulated	

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TDG
Not regulated

IMDG
Not regulated

IATA
Not regulated

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

PolyCore™ PETG-1113 Marble				
SARA Section 311/312 Hazard Classes		Not applicable		
Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):				
Name	CAS-No.	Listing	Commercial status	Flags
1,4-Benzenedicarboxylic acid,polymer with 1,4-cyclohexanedimethanol and 1,2-ethanediol	25038-91-9	Present	Active	XU
Glass, oxide	65997-17-3	Present	Active	
Phosphorous trichloride,reaction products with 1,1'-biphenyl and 2,4-bis(1,1-dimethylethyl)phenol	119345-01-6	Present	Active	PMN

15.2. International regulations

CANADA

1,4-Benzenedicarboxylic acid,polymer with 1,4-cyclohexanedimethanol and 1,2-ethanediol(25038-91-9)
Listed on the Canadian DSL (Domestic Substances List)
Glass, oxide (65997-17-3)
Listed on the Canadian DSL (Domestic Substances List)
Phosphorous trichloride,reaction products with 1,1'-biphenyl and 2,4-bis(1,1-dimethylethyl)phenol(119345-01-6)
Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations
No additional information available

National regulations

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Glass, oxide (65997-17-3)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

No additional information available

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 10/28/2024

Full text of hazard classes and H-statements

H350	May cause cancer
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Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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